

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Applicant(s): Lange et al.  
Serial No. : Not Yet Assigned  
For: APPARATUS AND PROCESS FOR PRODUCING  
TUBES OR RODS  
Filed: Herewith  
Examiner: Not Yet Assigned  
Art Unit: Not Yet Assigned  
Confirmation No. : Not Yet Assigned  
Customer No. : 27,623  
Attorney Docket No.: 2133.131USU

**Mail Stop PCT  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450**

**PRELIMINARY AMENDMENT**

Dear Sir:

Prior to examination on the merits, please amend the above-identified application as follows:

**Amendments to the Abstract** begin on page 2 of this paper.

**Listing of the Claims** begins on page 3 of this paper.

**Remarks** begin on page 8 of this paper.